





Ultra-premium 203 g/m² combed ring spun cotton makes our **GILDAN® HAMMER™** tee the softest, smoothest, most substantial tee we offer.



DECORATING TECHNIQUES

SCREEN PRINT

Screen printing (or silk screening) is a technique that uses stencils and ink to create designs on garments. It is the most economical method for producing large quantities that involve cotton or cotton-blend garments.

DIRECT TO GARMENT

A specialized inkjet printer applies inks directly to the garment, where the fibres absorb the ink to create a very durable design. It works well for short runs or full-colour printing on high stitch density garments.

EMBROIDERY

Embroidery is sewing a design, type or logo onto a garment with special thread. This technique gives garments a higher perceived value and works particularly well on heavier weight garments such as fleece.



With a wide selection of highly receptive fabrics and finishes, we have a style to fit your technique, whatever it is.

SUBLIMATION

Also called dye sublimation, this process uses heat-sensitive inks to create full-colour, photo-quality reproductions of digital images that last. Sublimation is well suited for 100% polyester garments.

HEAT TRANSFER

Heat transfer involves combining heat and pressure to transfer images to garments. This is a great option for detailed prints, customization, shorter runs and quick turnaround times.



T-SHIRT

COLLECTION

We've got a tee to suit any need. Find your favourite T-Shirt fabric: lighter 153 gsm 100% cotton in ultra-soft ring spun yarns and classic cotton comfort in 203 gsm or 180 gsm weights. All durable, they come in amazing colours, and can handle just about any kind of decorating technique.



SPORT SHIRT

COLLECTION

From double piqué combed ring spun cotton to a ring spun cotton/poly blend, our Sport Shirt Collection has the styles, the colours, and the fabrics to complement the most intricate design, and keep you looking sharp.







PERFORMANCE

COLLECTION

Our jersey knit Performance collection shirts feature durable, snag resistant 100% polyester fabrics that wick moisture to keep you cool and dry, and fight odour with anti-microbial technology. They also come in a wide variety of colours, perfect for your team or the athlete in all of us.







FLEECE

COLLECTION

With a soft, no-pill, air jet 50/50 blend, our Sweatshirt Collection offers the right fabric to let you move, keep you warm and dry, and it's perfect for your screen printing, heat transfer or embroidered designs.



2018 COLLECTION AT A GLANCE



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T-Shirt

COLLECTION

Explore endless possibilities!

With sizes and silhouettes for everyone, our variety of short sleeve and long sleeve tees, and tank tops, are perfect canvases for just about any decorating technique. From 100% cotton in a 180 gsm jersey knit or a hearty 203 gsm weight, to our line of 153 gsm ring spun cotton styles, our tees are all made with quality that lasts. And since they're available in a wide array of colours, there's a hue to help you express your every mood.

We've got the tee to perfectly suit your needs.



Heartier cotton comfort in a vibrant colour palette.



Classic cut tees, with substantial style and casual comfort.







GILDAN Softstyle

153 g/m² (144 g/m² in White) 100% ring spun cotton preshrunk jersey knit

Fibre content varies by colour, see colour list for exceptions High stitch density for smoother printing surface

Taped neck and shoulders Double needle bottom hem

DIRECT TO GARMENT HEAT TRANSFER

SCREEN PRINT





64550L

Ladies' Deep Scoop T-Shirt

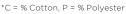
- Semi-fitted contoured silhouette with side seams
- Seamless double needle 1.3 cm collar
- Deep scoop neckline
- Cap sleeves
- Double needle sleeve hems
- Sizes: LS L3XL
- 10 colours

64000

Adult T-Shirt

- Semi-fitted
- Seamless double needle 1.9 cm collar
- Rolled forward shoulders
- Quarter-turned to eliminate centre crease
- Sizes: S 2XL; 3XL in select colours
- 11 colours













153 g/m² (144 g/m² in White) 100% ring spun cotton preshrunk jersey knit Fibre content varies by colour, see colour list for exceptions High stitch density for smoother printing surface Double needle bottom hem

DIRECT TO GARMENT HEAT TRANSFER

SCREEN PRINT





64V00

Adult V-Neck T-Shirt

- Semi-fitted
- 1.5 cm mitred v-neck collar
- Taped neck and shoulders
- Double needle sleeve hems
- Rolled forward shoulders
- Quarter-turned to eliminate centre crease
- Sizes: S 3XL
- 4 colours

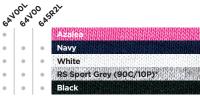
64V00L

Ladies' V-Neck T-Shirt

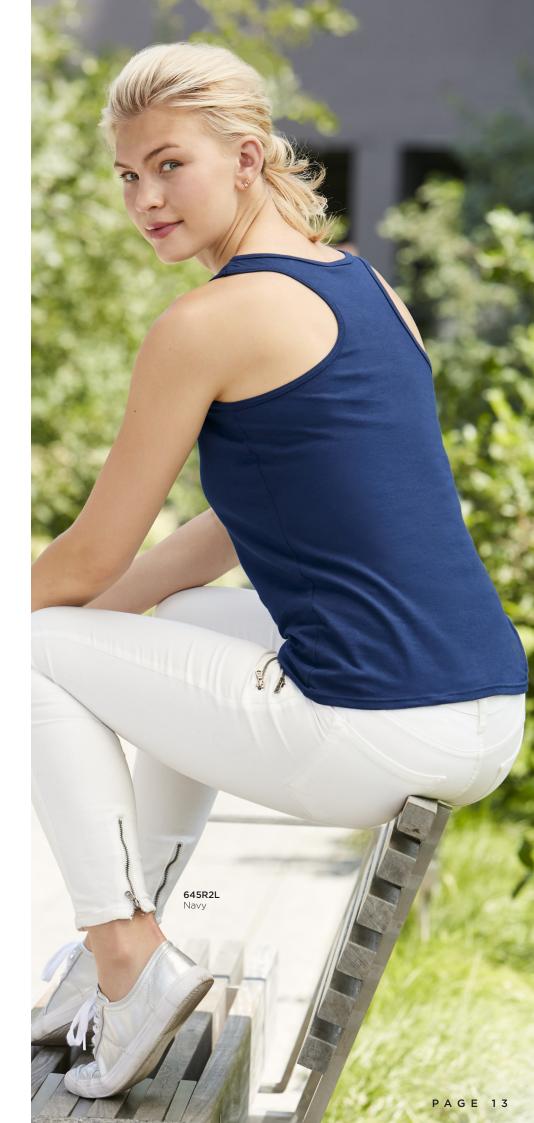
- Fitted silhouette with side seams
- 1.3 cm mitred v-neck collar
- Taped neck and shoulders
- Double needle sleeve hems
- Sizes: LS L3XL
- 5 colours

645R2L

- Semi-fitted contoured silhouette with side seams
- Banded neck and armholes
- Sizes: LS L3XL
- 4 colours



*C = % Cotton, P = % Polyester







153 g/m² (144 g/m² in White) 100% ring spun cotton preshrunk jersey knit Fibre content varies by colour, see colour list for exceptions High stitch density for smoother printing surface Double needle bottom hem

DIRECT TO GARMENT HEAT TRANSFER

SCREEN PRINT





64400

Adult Long Sleeve T-Shirt

- Semi-fitted
- Seamless double needle 1.9 cm collar
- Taped neck and shoulders
- Double needle sleeve hems
- Rolled forward shoulders
- Quarter-turned to eliminate centre crease
- S 3XL
- 4 colours

64400L

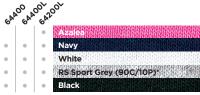
Ladies' Long Sleeve T-Shirt

- Fitted silhouette with side seams
- Seamless double needle 1.3 cm collar
- Taped neck and shoulders
- Double needle sleeve hems
- LS L3XL
- 4 colours

64200L

Ladies' Tank Top

- Fitted silhouette with side seams
- 3.8 cm straps for LS-LL; 4.4 cm straps for LXL-L2XL
- Rib knit trim applied to neckline and armholes
- Sizes: LS L2XL
- 5 colours



*C = % Cotton, P = % Polyester







180 g/m² (170 g/m² in White)

100% cotton preshrunk jersey knit

Fibre content varies by colour, see colour list for exceptions Taped neck and shoulders

Double needle sleeve and bottom hems

DIRECT TO GARMENT HEAT TRANSFER SCREEN PRINT EMBROIDERY



5000B

Youth T-Shirt

- Seamless twin needle 1.9 cm collar
- Quarter-turned to eliminate centre crease
- CPSIA tracking label compliant
- Sizes: YXS YXL
- 26 colours

5100P

Toddler T-Shirt

- Seamless 1.9 cm collar
- Only size 2T is sideseamed (no quarter turn)
- Quarter-turned to eliminate centre crease
- CPSIA tracking label compliant
- Sizes: 2T 6T
- 8 colours

5000	goog	500°	510	5 ⁸
N		•	•	Light Pink
•	0	•		Azalea
•	0	•		Heliconia
•	0	•		Maroon
•	0	•	0	Red
N 3XL				T. Orange
•	0	•		Orange
N 3XL		•		S. Orange (50C/50P)*
N		•		Gold
•	0	•		Daisy
N 3XL		•		Safety Green [^] (50C/50P)*
•	0	•		Lime
N 3XL				Kiwi
N		•		Forest Green
N 3XL				Military Green
•	0	•		Irish Green
•	0	•	•	Navy
•	0		•	Royal
•	0			Heather Sapphire (50C/50P)*
•	0			Sapphire
N 3XL				Indigo Blue
N 3XL				Sky
•	0		•	Light Blue
•	0			Purple
3XL	0			Blackberry (50C/50P)*
N				Dark Chocolate
N 3XL				Sand
•	0		•	White
N 3XL				Ash Grey
N 3XL				Ice Grey
•	0			Sport Grey (90C/10P)*
•	0			Charcoal
•	0			Dark Heather (50C/50P)*
				Black













180 g/m 2 (170 g/m 2 in White) 100% cotton preshrunk jersey knit

EMBROIDERY HEAT TRANSFER SCREEN PRINT



5200

Adult Tank Top

- Fibre content varies by colour, see colour list for exceptions
- Banded neck and armholes
- Quarter-turned to eliminate centre crease
- Double needle bottom hem
- S 3XL
- 8 colours



203 g/m² (195 g/m² in White) 100% cotton preshrunk jersey knit

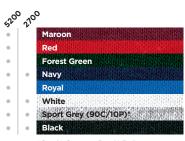
EMBROIDERY HEAT TRANSFER SCREEN PRINT



2700

Adult Sleeveless T-Shirt

- · Classic fit
- Fibre content varies by colour, see colour list for exceptions
- Seamless double needle 2.22 cm collar
- Double needle armhole and bottom hems
- Quarter-turned to eliminate centre crease
- Sizes: S 2XL
- 4 colours



*C = % Cotton, P = % Polyester



GILDAN° Ultra Cotton™

 $203 g/m^2$ (193 g/m² in White) 100% cotton preshrunk jersey knit Fibre content varies by colour, see colour list for exceptions Classic fit

Taped neck and shoulders Double needle bottom hem

SCREEN PRINT HEAT TRANSFER

EMBROIDERY



2400

Adult Long Sleeve T-Shirt

- Seamless double needle 2.22 cm collar
- Rib cuffs
- Sizes: S 3XL
- 4 colours

2000

Adult T-Shirt

- Seamless double needle 2.22 cm collar
- Double needle sleeve hems
- Sizes: S 3XL; 4XL 5XL in select colours
- 9 colours

2000

5XL 5XL 5XL 5XL 5XL 5XL 5XL



*C = % Cotton, P = % Polyester





GILDAN° SUBLIMATION

169 g/m² 100% polyester jersey knit

SUBLIMATION SCREEN PRINT HEAT TRANSFER



SUB42

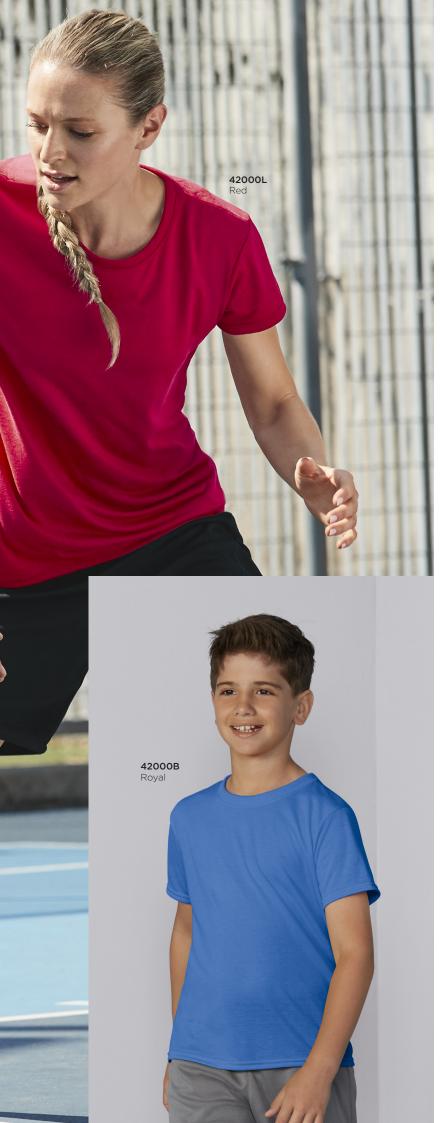
Adult T-Shirt

- Active fit
- Seamed single needle 1.9 cm collar
- Taped neck
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease
- Sizes: S 3XL
- 1 colour



Performance for every season that gives you freedom of movement Equipped with advanced moisture-management keep you at the top of your game. T-SHIRTS Smooth athletic-fitting tees that wick away perspiration to get the most out of workouts. 42000 PAGE 23







170 g/ m^2 (161 g/ m^2 in White)

100% polyester jersey knit Double needle bottom hem











Adult T-Shirt

- Active fit
- Seamed single needle 2.22 cm collar
- Double needle sleeve hems
- Quarter-turned to eliminate centre crease
- Sizes: S 3XL
- 7 colours

Ladies' T-Shirt

- Semi-fitted contoured silhouette with side seams
- Seamed single needle 1.3 cm collar
- Cap sleeves
- Twin needle sleeve hems
- Sizes: LXS L2XL
- 7 colours

Youth T-Shirt

- Seamed single needle 1.9 cm collar
- Twin needle sleeve hems
- Quarter-turned to eliminate centre crease
- CPSIA tracking label compliant
- Sizes: YXS YXL
- 7 colours

Adult Shorts with Pockets

- Multi needle waistband with contrast colour drawcord
- Side pockets with contrast colour pocket bag
- Sizes: S 3XL
- 2 colours

o	00,00	00,	OB	30
D.	A ^D	N.	Dr.	Red
				Navy
0				Royal
0		•		Sapphire
0	•	•		White
0		•		Charcoal
0	•	•		Black







159 g/m² (156 g/m² in White) 100% filament polyester jersey knit Rolled forward flatlock stitched shoulders Contrast charcoal back neck tape Forward flatlock stitched side seam Double needle sleeve and bottom hems

SUBLIMATION SCREEN PRINT

HEAT TRANSFER EMBROIDERY











47000

Adult Tech T-Shirt

- Active fit
- Seamed single needle 1.9 cm collar
- XS 3XL
- 7 colours

47400

Adult Long Sleeve Tech T-Shirt

- Active fit
- Seamed single needle 1.9 cm collar
- XS 3XL
- 3 colours

47V00L

Ladies' V-Neck Tech T-Shirt

- Semi-fitted contoured silhouette
- 1.27 cm mitered v-neck collar
- LXS L2XL
- 7 colours







Sport Shirt

COLLECTION

Who says you can't mix business with pleasure?

With innovative features
like moisture-wicking protection,
we'll keep you feeling as good as you look all day long. From our Sport Shirt Collection
has the styles, the colours, and the fabrics
to complement the most intricate design
and keep you looking sharp at the same time.

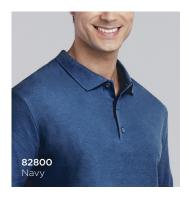
Whether in the office or at the clubhouse, we've got you covered.

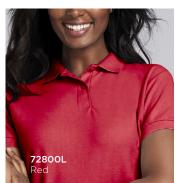


Preshrunk, ring spun pique essential feel-good casual style.

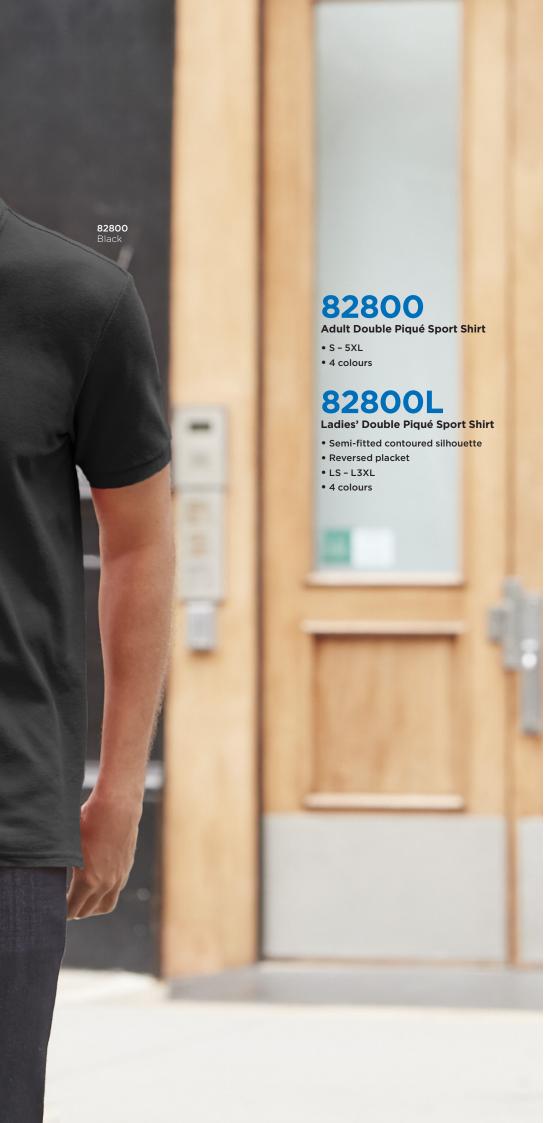


A smooth blend of 65/35 polyester/ring spun cotton with moisture-wicking action.









GILDAN°

224 g/m² (215 g/m² in White)

100% combed ring spun cotton preshrunk double piqué knit

Fibre content varies by colour, see colour list for exceptions

Sideseamed with side vents

Contoured welt collar and cuffs

Rolled forward topstitched shoulders

3 colour-matched buttons

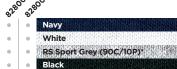
Clean finished placket with reinforced bottom box

Double needle bottom hem

EMBROIDERY HEAT TRANSFER







*C = % Cotton, P = % Polyester





 203 g/m^2 (193 g/m² in White) 65% polyester/35% ring spun cotton preshrunk double piqué knit

Contoured welt collar

Joker label

Clean finished placket with reinforced bottom box

Double needle bottom hem

EMBROIDERY HEAT TRANSFER SCREEN PRINT





128	1280	128	12900
0	•	•	M
5XL		•	Re

5XL			
0		•	
5XL			
5XL	•		
0	•		
5XL	•		
5XL	•		
•			
5XL			





72800B

Youth Double Piqué Sport Shirt

- Sideseamed
- Contoured welt cuffs
- 2 colour-matched buttons
- CPSIA tracking label compliant
- YXS YXL
- 10 colours





SWEATSHIRT

COLLECTION

Stay warm while looking cool.

Zip up a colourful hoodie,
or pull on a crewneck sweatshirt,
pair it with some sweatpants
and you'll get the comfy-cosy, warm feel
you want without all the restricting bulk.
Our soft, pilling-resistant, air jet 50/50
sweats feel great on – and look great on you.
And with a variety of colours to choose from,
they're well suited to the most impactful
decorations and designs.

Stand out in any season!



The classic look everyone loves with the warm cosiness of a 50/50 blend.





18600

Adult Full Zip Hooded Sweatshirt

- Unlined hood with colour-matched drawcord
- Metal zipper
- Pouch pockets
- Double needle stitching at shoulder, armhole, neck, waistband and cuffs
- Sizes: S 2XL; 3XL 5XL in select colours
- 8 colours

18600B

Youth Full Zip Hooded Sweatshirt

- Unlined hood
- No drawcord in accordance with EU regulations
- Body colour matched plastic zipper
- Pouch pockets
- Double needle stitching at shoulder, armhole, neck, waistband and cuffs
- CPSIA tracking label compliant
- Sizes: YXS YXL
- 7 colours



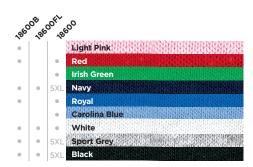
GILDAN° Heavy Blend™

271 g/m² (257 g/m² in White)
50% cotton/50% polyester, preshrunk fleece knit
Air jet yarn = softer feel and reduced pilling
Overlapped fabric across zipper allows full front printing
1 x 1 rib with spandex

Quarter-turned to eliminate centre crease

EMBROIDERY SCREEN PRINT HEAT TRANSFER





18600FL

Ladies' Full Zip Hooded Sweatshirt

- Semi-fitted contoured silhouette
- Unlined hood with colour-matched flatcord
- Metal zipper
- Pouch pockets with rib binding at pocket opening
- Three needle stitching at hood, pocket opening and waistband
- Sizes: LS L3XL
- 4 colours





18500

Adult Hooded Sweatshirt

- Double-lined hood with colour-matched drawcord
- Pouch pocket
- Sizes: S 3XL; 4XL 5XL in select colours
- 13 colours



 \mathbf{N} = New colour to style





271 g/m²

50% cotton/50% polyester preshrunk fleece knit

Air jet yarn = softer feel and reduced pilling

Double needle stitching at shoulders, armholes, neck, waistband and cuffs

1 x 1 rib with spandex

Quarter-turned to eliminate centre crease

EMBROIDERY HEAT TRANSFER SCREEN PRINT



18000

Adult Crewneck Sweatshirt

- Sizes: S 5XL
- 8 colours

18000B

Youth Crewneck Sweatshirt

- CPSIA tracking label compliant
- Sizes: YXS YXL
- 8 colours





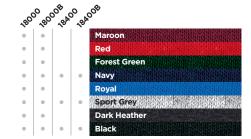
18400

Adult Open Bottom Sweatpants

- Covered elastic waistband with drawcord
- Sideseamed
- Differential rise for better fit
- Slightly tapered leg with open bottom
- Double needle bottom hems
- Sizes: S 5XL
- 3 colours

18400B Youth Open Bottom Sweatpants

- Covered elastic waistband
- Sideseamed
- Differential rise for better fit
- Slightly tapered leg with open bottom
- Double needle bottom hems
- CPSIA tracking label compliant
- Sizes: YS YXL
- 3 colours









GP-711-6MGF-01

Men's No Show Socks

- 66% cotton, 32% polyester, 1% nylon, 1% spandex
- White body with grey heel and toe



GP-731-6MGF-01

Men's Ankle Socks

- 73% cotton, 25% polyester, 1% nylon, 1% spandex
- White body with grey heel and toe



GP-751-6MGF-01

Men's Crew Socks

- 77% cotton, 21% polyester, 1% nylon, 1% spandex
- White body with grey heel and toe





GP-711-6MBK-01

Men's No Show Socks

- 76% cotton, 22% nylon, 1% polyester, 1% spandex
- Solid black



GP-731-6MBK-01

Men's Ankle Socks

- 81% cotton, 17% nylon, 1% polyester, 1% spandex
- Solid black



GP-751-6MBK-01

Men's Crew Socks

- 84% cotton, 14% nylon, 1% polyester, 1% spandex
- Solid black



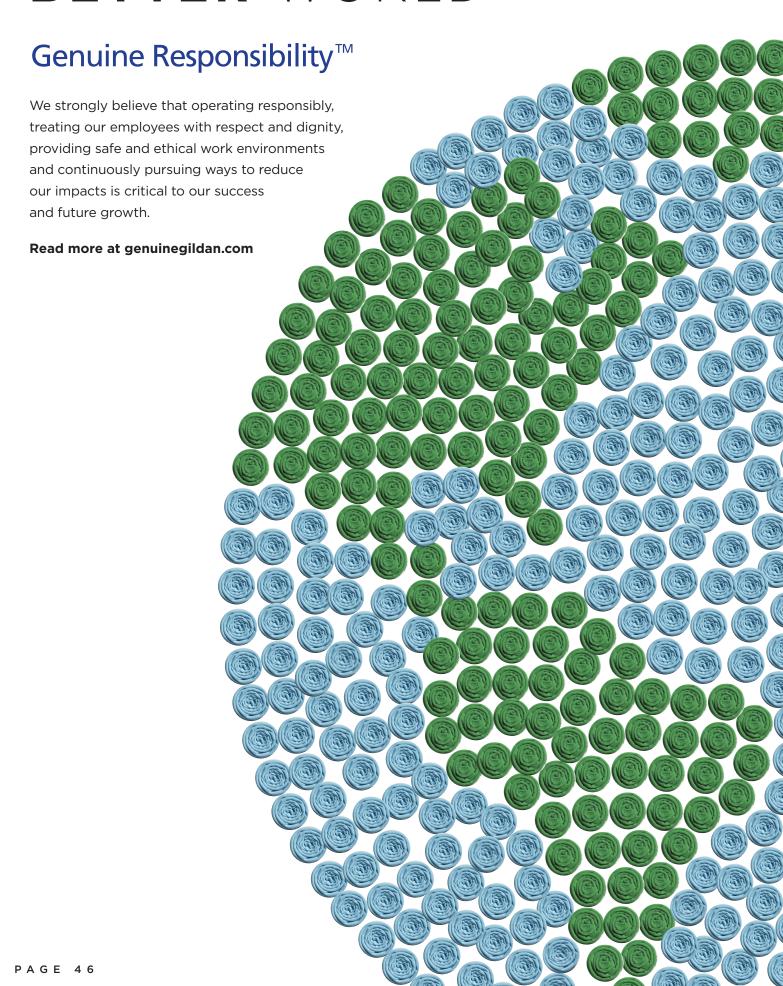


SIZING CHART

MEASUREMENTS ARE WIDTH BY LENGTH

T-SHIRTS	LXS/YXS	S/LS/YS/2T	M/LM/YM/3T	L/LL/YL/4T	XL/LXL/YXL/5T	2XL/L2XL/6T	3XL/L3XL	4XL	5XL
H000		S 46cm x 71cm	M 51cm x 74cm	L 56cm x 76cm	XL 61cm x 79cm	2XL 66cm x 81cm	3XL 71cm x 84cm		
2000/2400/2700/5000/5200		S 46cm x 71cm	M 51cm x 74cm	L 56cm x 76cm	XL 61cm x 79cm	2XL 66cm x 81cm	3XL 71cm x 84cm	4XL 76cm x 86cm	5XL 81cm x 89cm
5000L/64550L		LS 44cm x 65cm	LM 49cm x 66cm	LL 54cm x 69cm approx. sizing: (12)	LXL 59cm x 71cm	L2XL 64cm x 72cm	L3XL 69cm x 74cm		
5000B				YL 48cm x 64cm approx. sizing: (11/12)					
5100P		2T 28cm x 38cm	3T 30cm x 41cm	4T 33cm x 43cm	5T 36cm x 46cm	6T 38cm x 48cm			
64000		S	М	L 56cm x 77cm	XL	2XL	3XL 71cm x 85cm		
64V00		S 46cm x 70cm	M 51cm x 73cm	L 56cm x 76cm	XL 61cm x 78cm	2XL 66cm x 81cm	3XL 71cm x 84cm		
64200L/64400L/64V00L		LS 41cm x 64cm	LM 43cm x 67cm	LL 47cm x 69cm approx. sizing: (10)	LXL 50cm x 71cm	L2XL 56cm x 72cm	L3XL 59cm x 74cm		
645R2L				LL 51cm x 69cm approx. sizing: (10)					
64400		S 46cm x 70cm	M 51cm x 73cm	L 56cm x 76cm	XL 61cm x 78cm	2XL 66cm x 81cm	3XL 71cm x 84cm		
42000		S 46cm x 71cm	M 51cm x 74cm	L 56cm x 76cm	XL 61cm x 79cm	2XL 66cm x 81cm	3XL 71cm x 84cm		
42000L	approx. sizing: (6)	approx. sizing: (8)		LL 53cm x 69cm approx. sizing: (12)					
42000B	approx. sizing: (6 to 8)	approx. sizing: (8 to 10)	approx. sizing: (10 to 12)	YL 46cm x 60cm approx. sizing: (12 to 14)	approx. sizing: (14 to 16)				
47000/47400	XS 41cm x 69cm	S 46cm x 71cm	M 51cm x 74cm	L 56cm x 76cm	XL 61cm x 79cm	2XL 66cm x 81cm	3XL 71cm x 84cm		
SUB42		S 46cm x 71cm	M 51cm x 74cm	L 56cm x 76cm	XL 61cm x 79cm	2XL 66cm x 81cm	3XL 71cm x 84cm		
44\$30+		S 34cm x 50cm	M 37cm x 51cm	L 39cm x 52cm	XL 42cm x 53cm	2XL 46cm x 55cm	3XL 47cm x 56cm		
SPORT SHIRTS	LXS/YXS	S/LS/YS/2T	M/LM/YM/3T	L/LL/YL/4T	XL/LXL/YXL/5T	2XL/L2XL/6T	3XL/L3XL	4XL	5XL
72800/72900		S 48cm x 70cm	M 53cm x 74cm	L 58cm x 76cm	XL 64cm x 79cm	2XL 69cm x 81cm	3XL 74cm x 84cm	4XL 79cm x 86cm	5XL 84cm x 89cm
72800L				LL 55cm x 72cm approx. sizing: (12)					
72800B				YL 46cm x 60cm approx. sizing: (10 to 12)					
82800		S 48cm x 72cm	M 53cm x 76cm	L 58cm x 79cm	XL 64cm x 81cm	2XL 69cm x 84cm	3XL 74cm x 86cm	4XL 79cm x 89cm	5XL 84cm x 91cm
82800L				LL 55cm x 74cm approx. sizing: (12)					
FLEECE	LXS/YXS	S/LS/YS/2T	M/LM/YM/3T	L/LL/YL/4T	XL/LXL/YXL/5T	2XL/L2XI /6T	3XL/L3XL	4XL	5XL
18000/18500/185C00	2.0,170	S 51cm x 69cm	М	L	XL	2XL 71cm x 79cm	3XL	4XL	5XL
18000B/18500B		YS 43cm x 54cm	YM 46cm x 57cm	YL 48cm x 61cm approx. sizing: (10 to 12)	YXL 51cm x 65cm		76CHI X 81CHI	81CM X 84CM	82CM X 86CM
18400+	(4 (3 0)	S	М	L 38cm x 84cm	XL	2XL 46cm x 86cm	3XL 51cm x 88cm	4XL 56cm x 88cm	5XL 61cm x 88cm
18400B+		YS 25cm x 51cm	YM 28cm x 57cm	YL 30cm x 64cm approx. sizing: (8 to 10)	YXL 33cm x 70cm		Z.G X GOGIII	233 X GOGIII	2.5 X 000III
18600		S	М	L 59cm x 74cm	XL	2XL 69cm x 79cm	3XL 74cm x 81cm	4XL 79cm x 84cm	5XL 82cm x 86cm
18600FL		LS 48cm x 62cm approx. sizing: (8)	LM 53cm x 65cm	LL 58cm x 67cm approx. sizing: (12)	LXL 64cm x 69cm	L2XL 69cm x 70cm	L3XL 74cm x 71cm		555111
18600B				YL 46cm x 62cm approx. sizing: (10 to 12)					

BUILDING A BETTER WORLD



OF GILDAN'S TOTAL WASTE
WAS RECYCLED OR REPURPOSED IN 2016

OUR BIOMASS AVOIDED

155,000 TONS

OF GHG EMISSIONS TO BE EMITTED TO THE ATMOSPHERE

SINCE 2015, GILDAN HAS REDUCED ITS ENERGY INTENSITY

10%

IN 2016, GILDAN PROVIDED OVER

800,000

MAN-HOURS OF TRAINING TO EMPLOYEES THROUGHOUT OUR OPERATIONS

> GILDAN'S FREE ONSITE MEDICAL CLINICS PROVIDED MORE THAN

178,000

INSTANCES OF MEDICAL CARE
TO EMPLOYEES IN 2016

214

INTERNAL AND EXTERNAL MONITORING AUDITS WERE PERFORMED IN 2016 AT OUR OWNED FACILITIES AND OUR THIRD PARTY CONTRACTORS' FACILITIES

